

Notified body No. 1121

Certificate of constancy of performance

1121-CPR-AC5054

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product

EUROART DOUBLE BALL BEARING HINGES SEE ANNEX A

Intended use: For use on fire/smoke compartmentation doors, and escape route doors

Essential characteristics	Performance	Harmonised technical specification
	<p>Mechanical test evidence: WIL 370398, 370399, 370400</p> <p>Fire Test Evidence: WF 377696, 377697, 377699</p>	
<p>Self-closing Initial friction torque (door mass 120kg) Static load Load deformation</p> <p>Overload</p> <p>Shear strength</p> <p>Hinges for use on fire-resistant and/or smoke-controls doors</p>	<p><4 Nm</p> <p>Passed with a displacement under load: -lateral <4 mm -vertical <2 mm and a residual displacement after unloading. -lateral <0.6 mm -vertical <0.3 mm</p> <p>Passed</p> <p>Passed with a lateral and vertical displacement after unloading < 3 mm</p> <p>Grade 1: suitable for use on fire/smoke resistant door assemblies</p>	EN 1935:2002
<p>Durability</p> <p>Families of hinges with common design features</p> <p>Corrosion resistance</p>	<p>Passed a 200,000 cycles test with a maximum wear: -lateral <0,5 mm -vertical <1 mm and with a maximum frictional torque. -after 20 cycles <3 Nm -after the completion of 200,000 cycles <3 Nm The hinge covered by this CPR is the hinge tested</p> <p>Grade 4: 240 hours</p>	EN 1935:2002
Dangerous substances	<p>Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations (1)</p>	EN 1935:2002

Certificate of constancy of performance

1121-CPR-AC5054

produced for

**Euro Art (UK) Ltd
69, Staverton Road
London
NW2 5HA**

and produced in the manufacturing plant

J/081

This is coded format and the information is held by the Notified Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1935: 2002

under system 1 of AVCP are applied and that

the product fulfils all the prescribed requirements set out above.

This certificate was first issued on **08/08/17** and will remain valid to the date given below as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Valid to: **07/08/20**



Paul Duggan
Certification Manager

**Exova (UK) Limited trading as Warrington Certification
Holmesfield Road, Warrington, Cheshire, WA1 2DS, UK**



Annex A

HINBB443	HINBB4.543.4	HINBB533
HINBB433		HINBB43.53