



CERTIFICATE OF APPROVAL

No CF 5573

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

EURO ART (UK) LTD

69 Staverton Road, London, NW2 5HA
Tel: +44 208 4592326

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT

Euro Art Stainless Steel Ball
Bearing Hinges

TECHNICAL SCHEDULE

TS24 The Contribution of
Single Axis Hinges to the Fire
Resistance of Door Assemblies

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

Paul Duggan
Certification Manager



Issued: 11th September 2017
Revised: 09th March 2020
Valid to: 10th September 2022



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Euro Art Stainless Steel Ball Bearing Hinges

1. This approval relates to the use of Euro Art Stainless Steel Ball Bearing grade 13 single axis hinges. This approval relates to the following specific hinges:

Reference	Dimension
HINBB433	102 mm x 76 mm x 3 mm
HINBB43.53	102 mm x 89 mm x 3 mm
HINBB443	102 mm x 102 mm x 3 mm
HINBB4.543.4	114 mm x 102 mm x 3.4 mm
HINBB4.54.53.4*	114 mm x 114 mm x 3.4 mm
HINBB533	127 mm x 76 mm x 3 mm

2. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. This approval relates to the use of the above single axis hinges in contributing to the fire resistance performance of timber/mineral-based doorsets and metallic based doorsets, as defined in BS EN 1634-1 or BS 476: Part 22: 1987.
4. This approval relates to their use with the following door assemblies:-

Latched and unlatched, intumescent sealed door assemblies consisting of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames having a fire resistance of 60, 90 or 120 minutes* (Code ITT).

Latched and unlatched, door assemblies consisting of uninsulated or insulated metal door assemblies in metal frames with or without intumescent seals having a fire resistance up to 240 minutes (Code IMM/MM).

** HINBB4.54.53.4 hinges are not approved for use with 60, 90 and 120 minute ITT doorsets*

5. The hinges are approved on the basis of:
- Initial type testing to EN1935 and EN 1634-1
 - An appraisal against TS24
 - Certification of quality management system.
 - Inspection and surveillance of factory production control
 - On-going audit testing in accordance with TS24 requirements



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7. The door assembly shall be a CERTIFIRE approved product or have achieved the appropriate fire resistance performance when tested at a UKAS accredited laboratory in accordance with BS 476: Part 22: 1987 and/or BS EN 1634:1.
8. The hinges should only be used with door assemblies of proven fire resistance (as defined in BS EN 1634-1 or BS 476: Part 22: 1987), the critical aspects of the doorset construction are considered to be the material of the door frame, the leaf to frame clearance gaps and the lipping material. Attention should be paid to these details and these should not be amended from that previously fire tested. Where this information is not known the following minimum specification will be followed:
- a. 60 minute timber and mineral-based assemblies (ITT):
 - i) Door frame density - 640 kg/m^3
 - ii) Door leaves shall have a minimum thickness of 54 mm.
 - iii) Lipping density - 640 kg/m^3 .
 - b. Steel-based assemblies (MM/IMM)
 - i) Door leaves shall have a minimum thickness of 44 mm for up to 240 minute applications.
9. For 90 minute and 120 minute timber and mineral-based assemblies (ITT), Euro Art hinges shall only be fitted to doorsets which have previously been tested with hinges of a similar size, subject to the following requirements:
- i) The required intumescent protection shall be as tested by the chosen door manufacturer. In all cases this shall be a minimum of a 2 mm thick 'Interdens' or graphite based intumescent sheet material incorporated beneath each hinge blade, however, this protection shall be increased as required based on the chosen doorset manufacturers test data.
 - ii) Where the perimeter intumescent fire seal tested within the chosen doorset bypasses the hinge, this detail shall be maintained.
 - iii) The critical dimensions of the Euro Art hinge to be used shall be based on the size of the hinge tested originally by the chosen doorset manufacturer, with the following tolerance:

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Hinge specification of chosen doorset	
Component/dimension	Tolerance/Rule
Hinge blade	
Width	+0/-5% of tested hinge
Height	+/-10% of tested hinge
Thickness	+/-15% of tested hinge
Knuckle	
Diameter	Minimum 13.5 mm
Fixings	
Quantity	Maximum 4No. fixings tested
Size	4.5 mm dia. Minimum
Length	No shorter than that tested
Position (width)	+/-10% from the positions of the fixings in the tested hinge when measured with respect to the centre lines of the blade

Note: Where the Euro Art hinge does not comply with the parameters identified above it shall not be used in conjunction with the chosen 90 minute and 120 minute timber and mineral-based assemblies (ITT).

10. When fitted to insulated timber or mineral composite door assemblies, the required additional intumescent protection will be as follows:
- i) The required protection for 60 minute ITT applications shall be as follows:
 - HINBB433, HINBB43.53, HINBB443, HINBB4.543.4, HINBB4.54.53.4 & HINBB533 - 2 mm thickness of Interdens mono ammonium phosphate or graphite-based intumescent sheet material (see 'Scope of Approval' below) behind both blades.
 - The perimeter intumescent fireseal shall by-pass the hinge by a minimum of 7 mm.
 - ii) The required intumescent protection for 90 and 120 minute ITT applications shall be as tested by the chosen door manufacturer. In all cases this shall be a minimum of a 2 mm thick Interdens mono ammonium phosphate tested, or graphite based intumescent sheet material (see 'Scope of Approval' below) incorporated beneath each hinge blade, however, this protection shall be increased as required based on the chosen doorset manufacturers test data.

Failure to install the protection will invalidate this certificate





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11. The hinges may only be fitted in the manner described in this certificate and subject to any limitations on the inclusion of hinges specified for the door leaf. This approval is applicable only to the specified hinges used with door assemblies of proven fire resistance (as defined in BS EN 1634-1 or BS 476: Part 22: 1987) and when using appropriate intumescent protection.
12. Hinges shall only be fitted using the fixings supplied by the hinge manufacturer. Regard should be paid to the maximum door mass permitted to be used with the Grade 13 hinge.
13. The approval relates to ongoing production. The product and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.

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14. The following table show acceptable doorset types and fire resistance periods:

Class	Approved Door Type				
	IMM	MM	ITT	ITM	ITC
FD20	✓	✓	✗	✗	✗
FD30	✓	✓	✗	✗	✗
FD60	✓	✓	✓*	✗	✗
FD90	✓	✓	✓*	✗	✗
FD120	✓	✓	✓*	✗	✗
FD240	✓	✓	✗	✗	✗
E 20	✓	✓	✗	✗	✗
EI 20	✓	✓	✗	✗	✗
E 30	✓	✓	✗	✗	✗
EI 30	✓	✓	✗	✗	✗
E 60	✓	✓	✓*	✗	✗
EI 60	✓	✓	✓*	✗	✗
E 90	✓	✓	✓*	✗	✗
EI 90	✓	✓	✓*	✗	✗
E 120	✓	✓	✓*	✗	✗
EI 120	✓	✓	✓*	✗	✗
E 240	✓	✓	✗	✗	✗
EI 240	✓	✓	✗	✗	✗

Key:

- ✓ - approved
- ✗ - Not approved
- ✓* - Excludes HINBB4.54.53.4 hinges from 60, 90 and 120 minute ITT doorsets



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15. Doors are classified as the following types:

Type MM - 20 minute to 240 minute doorsets that consist of metallic leaves in metallic frames that do not contain intumescent materials in the frame to leaf gap.

Type IMM - 20 minute to 240 minute doorsets that consist of metallic leaves in metallic frames that contain intumescent materials in the frame to leaf gap.

Type ITT - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in timber frames

Type ITM - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in metal frames.

Type ITC - 20 minute to 120 minute doorsets containing intumescent seals and consisting of non-metallic faced and edged leaves hung in proprietary composite frames, of which the principal material is other than timber or metal but which may include any other materials.

Scope of Approval:

- HINBB4.54.53.4 hinges are not approved for use with 60, 90 and 120 minute ITT doorsets
- The hinges may not be fitted to timber/mineral-based doorsets without perimeter intumescent fire seals within the frame rebate or edge of the door leaf.
- Where graphite based intumescent sheet material is to be used in lieu of the Interdens mono ammonium phosphate tested, the proposed graphite-based intumescent sheet material, shall have suitable test evidence in the required thickness or less, with timber/mineral-based doorset of the required classification period, with steel hinges of a minimum blade size of 100 mm x 30 mm.

Classification codes

The approval provides the following classifications which are specific to all the model variants:

Category of duty	Number of test cycles	Test door mass	Fire resistance	Safety	Corrosion resistance	Security	Hinge grade
4	7	6	1	1	4	0	13



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Further Information

Further information regarding the details contained in this certificate may be obtained from Euro Art (UK) Ltd (Tel: +44 208 4592326).

Further information regarding CERTIFIRE certification and other approved products can be obtained from CERTIFIRE (Tel: 01925 646777).

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